SAFETY DATA SHEET



MERGAL K14

Section 1. Identification

GHS product identifier : MERGAL K14

: 30268 Code

Other means of identification

Product type

: Not available.

: Liquid.

Material uses : Other non-specified industry: In-can preservative for amongst others: polymer

dispersions, paints, adhesives and thickener solutions.

Supplier's details : Troy Siam Company Limited

> 242 Soi Chalongkrung 31, Ladkrabang Industrial Estate Lamplathew, Ladkrabang Bangkok 10520 Thailand Tel: 66-2-705-7500

Fax: 66-2-705-7599

Emergency Contact name:

Kiat Wisanrakkit - General Manager

Tel: +66-37-204-250

Hand Phone: +66-874980498

Anupop Sasook

Tel: +66-37-204-250 Ext 7640 Hand Phone: +66-968398452

Emergency telephone number (with hours of : +32 (0) 14 58 45 45 (24/7)

operation)

Section 2. Hazards identification

Classification of the substance or mixture : ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (dermal) - Category 5 SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2

GHS label elements

Hazard pictograms



Signal word : Danger

Hazard statements : May be harmful if swallowed or in contact with skin.

Causes serious eve damage.

Causes skin irritation.

May cause an allergic skin reaction.

Toxic to aquatic life with long lasting effects.

Precautionary statements

Date of issue/Date of revision : 12/17/2015 Date of previous issue : No previous validation Version :1 1/11

Section 2. Hazards identification

: Wear protective gloves. Wear eye or face protection. Avoid release to the environment. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: Collect spillage. IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage

: Not applicable.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not : None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture Other means of identification

: Not available.

: Mixture

CAS number/other identifiers

CAS number : Not applicable.

EC number : Mixture.

| Ingredient name | % | CAS number |
|---|------|------------|
| 1,6-Dihydroxy-2,5- dioxahexane | 7.1 | 3586-55-8 |
| 5-Chloro-2-methyl- 3(2h)-isothiazolone mixt. with 2-Methyl- 3(2h)-isothiazolone | 0.69 | 55965-84-9 |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Date of issue/Date of revision : 12/17/2015 Date of previous issue Version :1 2/11 : No previous validation

Section 4. First aid measures

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : No known significant effects or critical hazards.

Skin contact: May be harmful in contact with skin. Causes skin irritation. May cause an allergic

skin reaction.

Ingestion: May be harmful if swallowed.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Date of issue/Date of revision: 12/17/2015Date of previous issue: No previous validationVersion: 1

Section 5. Fire-fighting measures

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon dioxide carbon monoxide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Date of issue/Date of revision : 12/17/2015 Date of previous issue Version :1 : No previous validation 4/11

Section 7. Handling and storage

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Date of issue/Date of revision : 12/17/2015 Date of previous issue Version :1 5/11 * No previous validation

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Yellow. [Light] Odor : Characteristic. **Odor threshold** : Not available.

Hq : 3 to 6

Melting point/freezing point : Not available. : 100°C (212°F) Initial boiling point and

boiling range

Flash point : Not available. **Burning time** : Not applicable. **Burning rate** : Not applicable. : Not available. **Evaporation rate** Flammability (solid, gas) : Not available. **Upper/lower flammability or** : Not available.

explosive limits

Vapor pressure Not available. Vapor density : Not available. **Relative density** : 1.02 to 1.03 Solubility Not available. : Not available. **Dispersibility properties** Partition coefficient: n-

octanol/water

: Not available.

Auto-ignition temperature : Not available. **Decomposition temperature** : Not available. **SADT** : Not available.

: Dynamic (room temperature): 1.15 mPa·s (1.15 cP) **Viscosity**

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|-------------------------|--------------------------|---------------|---------------------------|----------|
| MERGAL K14 | LD50 Dermal LD50 Oral | Rabbit Rat | >4000 mg/kg 2352 mg/kg | - |

Section 11. Toxicological information

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|-------------------------|----------------------|---------|-------|----------|-------------|
| MERGAL K14 | Skin - Mild irritant | Rabbit | - | - | - |

Sensitization

| 3 | Route of exposure | Species | Result |
|------------|-------------------|------------|-------------|
| MERGAL K14 | skin | Guinea pig | Sensitizing |

Mutagenicity

| Product/ingredient name | Test | Experiment | Result |
|--|------|--|----------|
| 5-Chloro-2-methyl- 3(2h)- isothiazolone mixt. with 2-Methyl- 3(2h)-isothiazolone | - | Experiment: In vitro | Negative |
| | - | Subject: Bacteria Experiment: In vitro Subject: Mammalian-Animal | Negative |

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : No known significant effects or critical hazards.

Skin contact: May be harmful in contact with skin. Causes skin irritation. May cause an allergic

skin reaction.

Ingestion : May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Date of issue/Date of revision: 12/17/2015Date of previous issue: No previous validationVersion: 1

Section 11. Toxicological information

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects

: Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

| Product/ingredient name | Result | Species | Dose | Exposure |
|--|------------------------|---------|----------|----------|
| 5-Chloro-2-methyl- 3(2h)- isothiazolone mixt. with 2-Methyl- 3(2h)-isothiazolone | Sub-chronic NOAEL Oral | Rat | <5 mg/kg | 90 days |
| | | Rat | <3 mg/kg | 28 days |

General

: Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity : No known significant effects or critical hazards. Mutagenicity : No known significant effects or critical hazards. **Teratogenicity** : No known significant effects or critical hazards. **Developmental effects** : No known significant effects or critical hazards. **Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species | Exposure |
|--|--|--|---------------------------------|
| 5-Chloro-2-methyl- 3(2h)- isothiazolone mixt. with 2-Methyl- 3(2h)-isothiazolone | EC50 0.161 mg/l | Algae - Pseudokirchneriella subcapitata | 72 hours (biomass) |
| | EC50 0.379 mg/l | Algae - Pseudokirchneriella subcapitata | 72 hours (growth rate) |
| | EC50 0.166 mg/l | Algae - Pseudokirchneriella subcapitata | 96 hours (biomass) |
| | EC50 0.47 mg/l | Algae - Pseudokirchneriella subcapitata | 96 hours (growth rate) |
| | NOEC 0.01 mg/l | Algae - Pseudokirchneriella subcapitata | 72 hours (growth rate) |
| | NOEC 0.032 mg/l | Algae - Pseudokirchneriella subcapitata | 96 hours (growth rate) |
| | Acute EC50 >1 mg/l Acute EC50 1.02 mg/l Acute LC50 0.58 mg/l | Daphnia - Daphnia magna Daphnia - Daphnia magna Fish - Danio rerio | 21 days 48 hours 96 hours |
| | Chronic EC50 31.7 mg/l | Micro-organism | 3 hours |

Date of issue/Date of revision : 12/17/2015 Date of previous issue Version :1 : No previous validation

Section 12. Ecological information

| Chronic LOEL 1.6 mg/l | Fish - Danio rerio | 34 days |
|-----------------------|--------------------|---------|
| Chronic NOEC 0.5 mg/l | Fish - Danio rerio | 34 days |

Persistence and degradability

| Product/ingredient name | Test | Result | | Dose | | Inoculum |
|-------------------------|-------------------|--------------|-----------------|------|---------|------------|
| MERGAL K14 | - | 0 % - Not re | eadily - 5 days | _ | | - |
| Product/ingredient name | Aquatic half-life | | Photolysis | | Biodeg | radability |
| MERGAL K14 | - | | - | | Not rea | dily |

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

| | • | | |
|----------------------------|--|--|--|
| | UN | IMDG | IATA |
| UN number | UN3082 | UN3082 | UN3082 |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Contains: Isothiazolinones) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Contains: Isothiazolinones) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Contains: Isothiazolinones) |
| Transport hazard class(es) | 9 | 9 | 9 |
| Packing group | III | III | III |
| Environmental hazards | Yes. | Yes. | Yes. |
| | | | |

Section 14. Transport information

Additional information This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the

packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

Emergency schedules (EmS) F-A. S-F

This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6. 1.1 and 5.0.2.8.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not available.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product **Product registration**

- No known specific national and/or regional regulations applicable to this product (including its ingredients).
- : Australia inventory (AICS): All components are listed or exempted. **China inventory (IECSC)**: All components are listed or exempted.

Japan inventory: All components are listed or exempted. Korea inventory: All components are listed or exempted. Malaysia Inventory (EHS Register): Not determined.

New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.

Philippines inventory (PICCS): All components are listed or exempted.

Taiwan inventory (CSNN): Not determined.

United States inventory (TSCA 8b): All components are listed or exempted.

Europe inventory: All components are listed or exempted. Canada inventory: All components are listed or exempted.

Section 16. Other information

History

Date of printing 12/17/2015 Date of issue/Date of : 12/17/2015

revision

Date of previous issue : No previous validation

Version

: ATE = Acute Toxicity Estimate Key to abbreviations BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

Date of issue/Date of revision : 12/17/2015 Version :1 10/11 Date of previous issue * No previous validation

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of issue/Date of revision : 12/17/2015 Date of previous issue : No previous validation Version : 1 11/11